

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Santa Maria - Getting items from one warehouse location to another and to and from the loading docks is the focus of warehousing. Focus is often on space saving tools and the layout of the building. Extremely narrow aisles offer more storage space since there is less space needed for aisle access. Configuring the warehouse is known as warehouse optimization. Warehouse Optimization There are several significant benefits of implementing very narrow aisle warehouse optimization. Using narrow forklift trucks instead of traditional forklifts can enable the warehouse width of the aisles can be lessened to half. Many very narrow aisle forklifts offer greater stack height capability which further increases the storage capacity per square foot. Costs can be drastically decreased with a narrow aisle forklift compared to a standard aisle configuration as less warehouse space is required for the same quantity of stock. In most urban areas where square footage is very costly, this is a huge benefit to warehouse operations. Warehouse storage can be increased up to eighty percent with careful planning when a narrow aisle width configuration is utilized. Very narrow aisle design facilitates greater product access and more rack faces. Since greater quantities of products are situated in a more accessible area, there is less travel time needed for gathering and storing items. Very narrow aisle layouts and narrow aisle layouts are popular for warehouses. Narrow aisles are usually those that use less than 11 feet of aisle width. These widths reduce even further to roughly 6.5 feet for very narrow aisles. Storage options are greatly increased with these aisle width options. However, they also create challenges when turning within the aisles using forklifts for stocking and order picking. A variety of very narrow forklifts have been designed to easily maneuver in narrow aisles. When selecting a forklift for a job application, it is essential to know the aisle dimensions. Taking note of the proper dimensions will save valuable time and money by avoiding the mistake of acquiring a forklift that will not work in the intended application. It is essential to take any columns, posts or utilities into account before deciding a type of narrow aisle forklift design as these can block access. Very Narrow Aisle Forklift Trucks As these units are mostly powered by electricity, rechargeable batteries are popular for very narrow aisle forklifts. Very narrow aisle forklift trucks are popular as stand-up riders to help increase operator comfort and productivity. The most popular kinds of very narrow aisle forklift trucks include turret or swing-mast, end-control riders, order pickers and reach trucks. Reach Forklift Trucks Reach trucks were designed as a version of the rider stacker forklift but specially modified for use in narrow aisles. The reach trucks developed their name from their forward-reaching actions to get a load. There are two types of reach trucks: the moving mast and the moving carriage. The moving carriage works by raising and lowering the carriage and the driver. While the operator stays at ground level, the moving mast is responsible for raising and lowering the forks. The moving reach truck is typically considered the safest out of the two kinds of reach trucks. Reach trucks utilize a pantograph system that is a jointed framework design enabling the driver to place and reach loads without moving the forklift. Order Pickers Order pickers have been created to pick items from difficult, high racking systems. These machines are used for picking up lighter stock that can be moved by hand. These order pickers work by lifting the operator up to the level of goods in order to identify and pick the specific item or items necessary to fill an order. End-Control Riders End-control riders are used to pick loads located at floor level and transport the load horizontally, rather than lift or lower loads from various heights. Turret or Swing-Mast Forklift The turret or swing mast very narrow aisle forklifts have a swivel mast that pivots and articulates. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast. Guided Very Narrow Aisle Trucks Very narrow aisle forklift trucks can be guided by rail or wire down the aisles. Because the forklift is guided, thereby reducing the possibility of the forklift bumping racks while moving down the aisle, the aisles can be extremely narrow. Rail-guided applications use special rails set into the floor on either side of the aisle, funning the length of the location and curving around the edge. Specific wheel guides are on the forklift. These slide into the rails

to stop the forklift from moving out of the rail guards. The wire-guidance system requires that the wires be installed into the floor, along the center of the aisle. The wire-guides function similarly to the rail systems except the forklift has a wire-guide system to prevent the machine from traveling where it is not supposed to.

**Work Site Considerations** Certain essential considerations need to be dealt with before using a narrow aisle configuration. The floor and the rack construction needs to be evaluated to avoid any issues since the very narrow aisle units have extremely high racking systems. There are four main locations that need to be ideally prepared before any racking system can be installed. These areas need to be monitored continuously including fixing cracks in the floor, ensuring the racks are straight, a level floor and an appropriate load capacity of the floor.

**Level Floor** Due to the racking system height, any minor floor slope can gravely impact how plumb the racks are, particularly over time if loads are placed and removed repeatedly on the racks. The height of the racking system means that any minute floor slope can have a negative impact on how straight the racks are, especially over time when loads are continually removed and placed on the racks. Without a level floor foundation, the rack stability could be compromised.

**Crack Repair** When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. Safety can become compromised when flooring cracks become 3/8 inches wide. They require proper filling with a substance that is as hard as the floor.

**Floor Load Capacity** The floor should meet certain minimum requirements before considering a narrow aisle configuration. The floor should have three thousand psi concrete minimum and contain evenly distributed rebar at three to four inches under the surface. Depending on the load requirements and configuration, additional reinforcements may be needed.

**Plumb Racks** The racking system is essential to the whole process and needs to be installed properly. There is a major chance of rack failure if improper installation occurs. Every rack needs to be plumb to ensure a safe system and work environment. If necessary, rack shims should be used to ensure the racks are plumb within 1 inch at the 30 foot height of the racks. Racking failure can happen if the aforementioned measures are not taken or implemented correctly. Employees can become hurt or killed in the event that racking failure occurs. Goods can be damaged along with forklifts and other equipment. Due to these potential problems, the most significant part of creating a narrow aisle configuration for warehousing optimization is the initial measurements.